






























SELECTION

Line-up includes a selection of eight indoor units and four series of outdoor units.
Easily construct a system that best matches room air conditioning needs.

R32 INDOOR UNIT		R32 OUTDOOR UNIT	
 4-way ceiling-cassette PLA-ZM EA PLA-M EA  Ceiling-concealed PEAD-M  Ceiling-suspended PCA-M  Professional Kitchen PCA-M HA  Wall-mounted PKA-M LA(L) PKA-M KA(L)  Ceiling-concealed PEA-M  Floor-standing PSA-M		Power Inverter  PUZ-ZM35/50  PUZ-ZM60/71  PUZ-ZM100/125/140/ 200/250	Standard Inverter  SUZ-M35  SUZ-M50  SUZ-M60/71  PUZ-M100/125/140  PUZ-M200/250

* Some indoor units cannot be used with this unit.



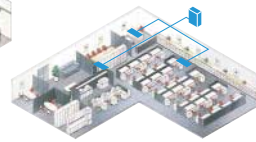
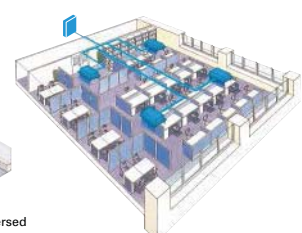
R410A INDOOR UNIT		R410A OUTDOOR UNIT	
 4-way ceiling-cassette PLA-ZM EA PLA-M EA  Ceiling-concealed PEAD-M  Ceiling-suspended PCA-M  Professional Kitchen PCA-M HA  Wall-mounted PKA-M LA(L) PKA-M KA(L)  Floor-standing PSA-M  Ceiling-concealed PEA-M		Power Inverter  PUHZ-ZRP35/50  PUHZ-ZRP60/71  PUHZ-ZRP100/125/140/ 200/250	Standard Inverter  SUZ-KA35  SUZ-KA50/60/71  PUHZ-P100/125/140  PUHZ-P200/250

To confirm compatibility with the MXZ Series, refer to the MXZ Series page.

* Some indoor units cannot be used with this unit.

SELECT COMBINATION

Choose the installation pattern for the indoor units. (In the case of a multi-system, distribution piping is necessary, so please select the necessary piping as well.)

<h3>Single System</h3> 	<h3>Simultaneous Multi-System</h3> <p>Twin Allows simultaneous operation of two indoor units on one floor.</p>   <p>Triple Can cover a large-scale space or dispersed installation on the same floor.</p>	<p>Quadruple Realises the optimum temperature distribution even in a large space.</p> 
--	--	--

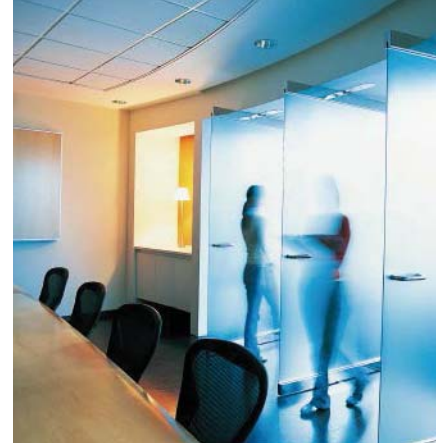
Connectable Combinations for Inverter Units

Outdoor Unit Capacity	Indoor Unit Capacity		
	Twin 50 : 50	Triple 33 : 33 : 33	Quadruple 25 : 25 : 25 : 25
71	35 × 2	—	—
100	50 × 2	—	—
125	60 × 2	—	—
140	71 × 2	50 × 3	—
200	100 × 2	60 × 3	50 × 4
250	125 × 2	71 × 3	60 × 4
Distribution Pipe	MSDD-50TR-E MSDD-50WR-E MSDD-50TR2-E2 MSDD-50WR2-E	MSDT-111R-E MSDT-111R3-E	MSDF-1111R-E MSDF-1111R2-E

Note: The distribution pipe listed is required for simultaneous multi-systems.

Power Inverter SERIES

Our Eco-conscious Power Inverter Series is designed to achieve industry-leading seasonal energy-efficiency through use of New R32 refrigerant and advanced technologies.



R32



PUZ-ZM35/50VKA2

R32



PUZ-ZM60/71VHA2

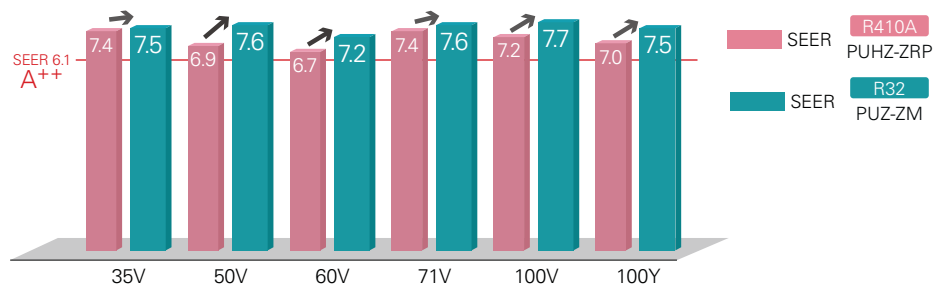
R32



PUZ-ZM100/125/140V(Y)KA2
PUZ-ZM200/250YKA2

Industry-leading energy efficiency

Introduction of new R32 refrigerant realises improved cooling efficiency. Rating of more than 7.0 achieved for all capacity range.

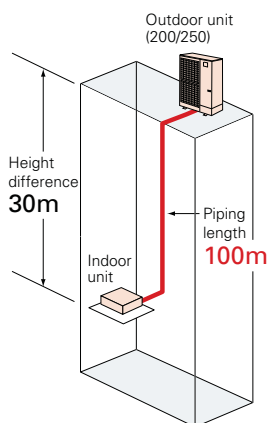


Introduction of new R32 refrigerant reduces energy consumption and realises energy savings.

Longer piping (60/71/100/125/140/200/250)

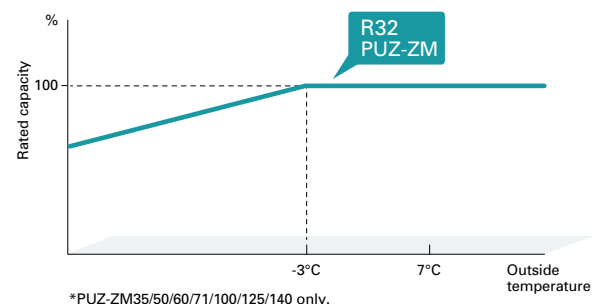
Longer piping length realised for 60, 71, 100, 125, 140, 200 and 250 classes, widely increasing installation flexibility.

	Piping Length	
	R410A PUHZ-ZRP	R32 PUZ-ZM
35/50	50m	50m
60/71	50m	55m
100/125/140	75m	100m
200/250	100m	100m



Rated heating capacity maintained down to -3°C*

Rated heating capacity maintained even when the outside temperature is down to -3°C. Stay warm even at times of cold weather.



*PUZ-ZM35/50/60/71/100/125/140 only.

2+1 Back-up rotation*

The use of a three-refrigerant air conditioning system enables you to utilize the back-up, rotation, and cut-in functions. This allows you to implement effective risk management for added peace of mind.

*Availability of this function is depending on outdoor unit, indoor unit and remote controller.

Back-up Function

In the unlikely event that one of the units stops operation due to an abnormality, the standby unit immediately starts back-up operation. Being fully prepared for a failure guarantees that and operation is always available and gives you the confidence that your system will be reliable in any situation.

Main-1	Run	}}	Abnormal condition	}}
Main-2	Run	}}	Run	}}
Sub	Stop		Run	}}

Rotation Function

A single remote controller is used to operate three-refrigerant air conditioning system in a rotation pattern. Reducing the burden on the equipment allows you to maintain a longer time between maintenance and increases product life.

Main-1	Run	}}	Stop	Run	}}
Main-2	Run	}}	Run	Stop	
Sub	Stop		Run	Run	}}

Cut-in Function

If the actual room temperature greatly differs from the set temperature and two-refrigerant air conditioning system is insufficient, the standby unit starts operation to provide support.

Main-1	Run		}}		}}
Main-2	Run		}}		}}
Sub	Stop	Run	}}	Stop	}}

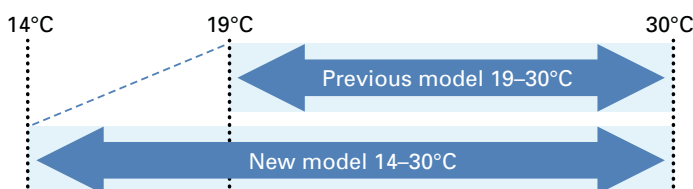
The standby unit starts operation if the actual temperature deviates significantly from the set temperature.

Extended cooling set temperature range*

In environments such as gyms where people do strenuous exercise, even if the room is cooled to an appropriate temperature, people may feel that it is hot, and they need a cooler air. To satisfy such demands, we have extended the lower limit of the cooling set temperature range from 19–30°C. to 14–30°C.

*Insulation kit (PAC-SK36HK-E) is required when indoor unit is PLA series.

*Availability of this function is depending on outdoor unit, indoor unit and remote controller.



Display of model names and serial numbers*

The model names and serial numbers of the indoor/outdoor units that are connected to the MA smart remote controller can be automatically acquired and displayed through one simple operation. This eliminates the need to directly check each unit and helps with inquiries in the case of an abnormality.

*Availability of this function is depending on outdoor unit, indoor unit and remote controller.

●Model name display (example)

Collect model names and S/N	
OU	PUZ-ZM200YKA2
IU1	PLA-ZM50EA2
IU2	PLA-ZM50EA2
IU3	PLA-ZM50EA2
IU4	PLA-ZM50EA2
Collect data: ✓	
—Address +	S/N

●Serial number display (example)

Collect model names and S/N	
OU	1ZU00001
IU1	1ZA00001
IU2	1ZA00002
IU3	1ZA00003
IU4	1ZA00004
Collect data: ✓	
—Address +	Model

Preliminary error history*

In addition to error history, the history of preliminary abnormalities can be displayed. The feature enables the unit status check during inspection and maintenance.

*Availability of this function is depending on outdoor unit, indoor unit and remote controller.

●Error history (Sample)

Error history 1/4			
Error	Unt#	dd/mm/yy	
E0	0-1	21/10/20	PM12:34
E0	0-1	20/12/20	AM 1:23
E0	0-1	20/11/20	PM10:55
E0	0-1	20/10/20	PM12:01
Error history menu:			
▼ Page ▲		Delete	

●Preliminary error history (Sample)

Preliminary error hist. 1/8			
Error	Unt#	dd/mm/yy	
E0	0-1	21/10/20	PM12:34
E0	0-1	20/12/20	AM 1:23
E0	0-1	20/11/20	PM10:55
E0	0-1	20/10/20	PM12:01
Error history menu:			
▼ Page ▲		Delete	

Display of power consumption*

It is possible to measure, acquire, and display the amount of energy used by each air conditioning system.

*Availability of this function is depending on outdoor unit, indoor unit and remote controller.

< Data Collection Period >

Time data: Every 30 minutes over the past month

Monthly/daily data: Monthly over the past 14 months

Energy consumption values are calculated from estimated power consumption values according to the operating conditions. They may vary from the actual power consumption values. Please note that the power consumption of optional parts is not included except in the case of optional parts that have their power supplied directly by the outdoor unit.

●Every 30 minutes (example)

Energy data			
2019- 1- 1	1234.5kWh	1/6	
0:30 123.4kWh	2:30 123.4kWh		
1:00 123.4kWh	3:00 123.4kWh		
1:30 123.4kWh	3:30 123.4kWh		
2:00 123.4kWh	4:00 123.4kWh		
Return:			
- Date +		▼ Page ▲	

●Daily (example)

Energy data			
2019- 1	123456.7kWh	1/4	
31 1234.5kWh	27 1234.5kWh		
30 1234.5kWh	26 1234.5kWh		
29 1234.5kWh	25 1234.5kWh		
28 1234.5kWh	24 1234.5kWh		
Return:			
▼ Page ▲			

●Monthly (example)

Energy data			
▶2019- 1	123456.7kWh	1/3	
2018-12	123456.7kWh		
2018-11	123456.7kWh		
2018-10	123456.7kWh		
2018- 9	123456.7kWh		
View daily data: <input checked="" type="checkbox"/>			
▼ Cursor ▲			

Improved defrosting performance*

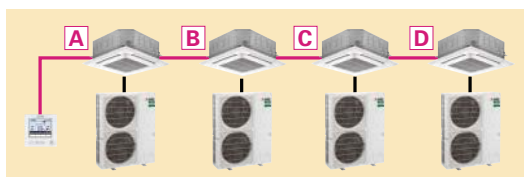
*Availability of this function is depending on outdoor unit, indoor unit and remote controller.

Avoiding Simultaneous Defrosting

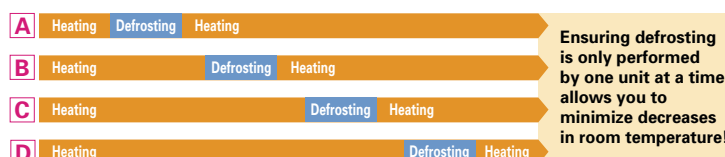
When each of multiple units is in operation for heating in the same space, these may start defrosting at the same time, resulting in a drop in the room temperature. Therefore, we have developed a new function that controls up to four-refrigerant air conditioning system to avoid simultaneous defrosting. By ensuring that defrosting is only performed by one unit at a time, it is possible to minimize any decrease in room temperature.

Example System Configuration

Four sets controlled by a single remote controller

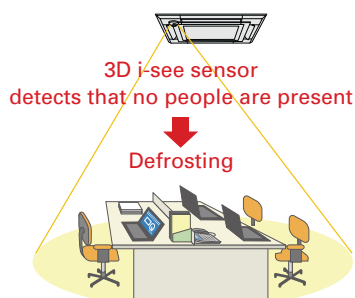


■When All Sets Are Controlled Together



Defrosting When People Are Absent

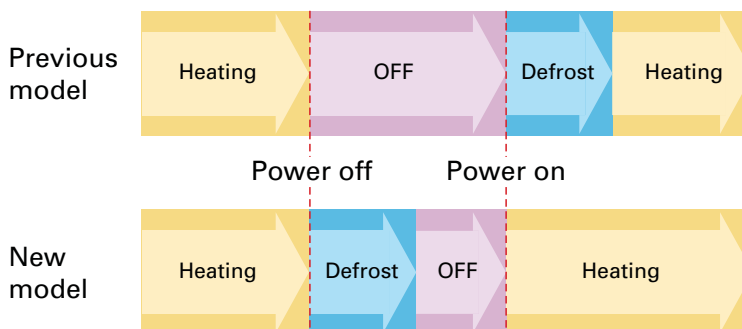
The use of the 3D i-see sensor allows a more comfortable defrosting schedule. After a large amount of frost has built up, the system will switch to defrosting when the 3D i-see sensor detects that no people are present. By minimizing defrosting while people are in the room, there is a much lower chance of a temperature drop while the room is occupied.



* Only compatible with 4-way cassette and 2x2 cassette models with an attached 3D i-see sensor panel. Even though people are present in the room, the defrosting process may start if all defrosting conditions are met.

Defrosting When Operation is Stopped

It takes a long time to start operation if there is an excess build-up of frost. Therefore, each unit is equipped with a control system where defrosting is performed immediately after operation is stopped when there is a large amount of frost. This allows heating to be quickly started the next day.



The power turns off after defrosting is complete and the system will start up smoothly the next time it is used.

PCA-KA SERIES

R32
R410A

PCA-M35/50/60/71/100/125/140KA2

A stylish new indoor unit design and airflow settings for both high- and low-ceiling interiors expand installation possibilities. Together with exceptional energy-saving performance, these units are the solution to diversified air conditioning needs.



Stylish Indoor Unit Design

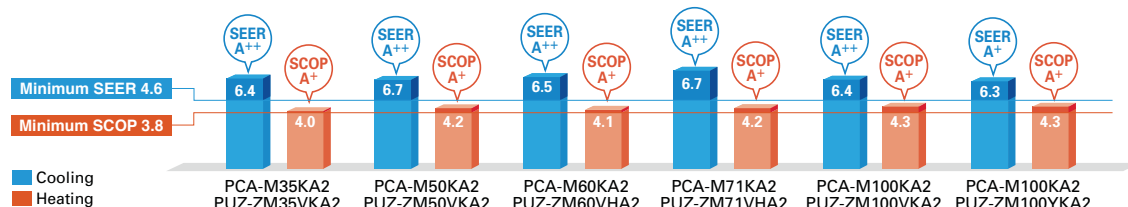
A stylish square-like design is adopted for the indoor units of all models. As a result, the units blend in better with the ceiling.



PCA-KA

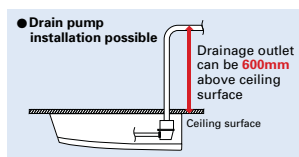
ErP Lot 10 Compliant with High Energy-efficiency Achieving SEER/SCOP Rank A, A+ and A++

A direct-current (DC) fan motor is installed in the indoor unit, increasing the seasonal energy efficiency of newly designed Power Inverter series (PUHZ-ZM) and resulting in the full capacity models comply ErP Lot 10 with energy ranking A+/A++ for cooling and A/A+ for heating. This contribute to an impressive reduction in the cost of annual electricity.



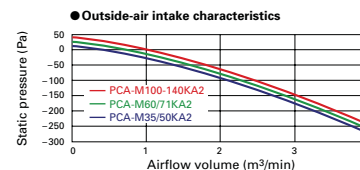
Optional Drain Pump for Full-capacity Models

The pumping height of the optional drain pump has been increased from 400mm to 600mm, expanding flexibility in choosing unit location during installation work.



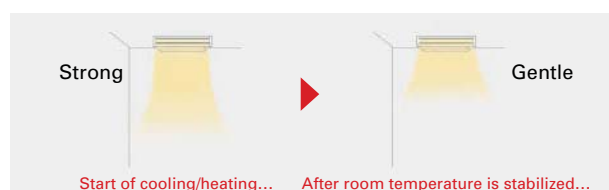
Outside-air Intake

Units are equipped with a knock-out hole that enables the induction of fresh outside-air.



Equipped with Automatic Air-speed Adjustment

In addition to the conventional 4-speed setting, units are now equipped with an automatic air-speed adjustment mode. This setting automatically adjusts the air-speed to conditions that match the room environment. At the start of heating/cooling operation, the airflow is set to high-speed to quickly heat/cool the room. When the room temperature reaches the desired setting, the airflow speed is decreased automatically for stable comfortable heating/cooling operation.



Equipped with High- /Low-ceiling Modes

Units are equipped with high- and low-ceiling operation modes that make it possible to switch the airflow volume to match room height. The ability to choose the optimum airflow volume makes it possible to optimize the breezy sensation felt throughout the room.

Capacity	High ceiling	Standard ceiling	Low ceiling
35	3.5m	2.7m	2.5m
50	3.5m	2.7m	2.5m
60	3.5m	2.7m	2.5m
71	3.5m	2.7m	2.5m
100	4.2m	3.0m	2.6m
125	4.2m	3.0m	2.6m
140	4.2m	3.0m	2.6m

SERIES SELECTION

Power Inverter Series



Indoor Unit

R32
R410A



PCA-M35/50/60/71/100/125/140KA2

Outdoor Unit

R32

For Single



PUZ-ZM35/50



PUZ-ZM60/71



PUZ-ZM100/125/140

R32

For Multi
(Twin/Triple/Quadruple)



PUZ-ZM71



PUZ-ZM100/125/140/200/250

Remote Controller



Optional



Optional



Optional



Optional



Optional

PCA-M Indoor Unit Combinations Indoor unit combinations shown below are possible.

Indoor Unit Combination		Outdoor Unit Capacity																			
		For Single									For Twin						For Triple			For Quadruple	
		35	50	60	71	100	125	140	200	250	71	100	125	140	200	250	140	200	250	200	250
Power Inverter (PUZ-ZM)		35x1	50x1	60x1	71x1	100x1	125x1	140x1	—	—	35x2	50x2	60x2	71x2	100x2	125x2	50x3	60x3	71x3	50x4	60x4
	Distribution Pipe	—	—	—	—	—	—	—	—	—	MSDD-50TR2-E				MSDD-50WR2-E		MSDT-111R3-E			MSDF-111R2-E	

SERIES SELECTION

Standard Inverter Series



Indoor Unit

R32
R410A



PCA-M35/50/60/71/100/125/140KA2

Outdoor Unit

R32

For Single



SUZ-M35



SUZ-M50



SUZ-M60/71



PUZ-M100/125/140

R32

For Multi
(Twin/Triple/Quadruple)



PUZ-M100/125/140



PUZ-M200/250

Remote Controller



Optional



Optional



Optional



Optional



Optional

PCA-M Indoor Unit Combinations Indoor unit combinations shown below are possible.

Indoor Unit Combination		Outdoor Unit Capacity																			
		For Single									For Twin					For Triple			For Quadruple		
		35	50	60	71	100	125	140	200	250	71	100	125	140	200	250	140	200	250	200	250
Standard Inverter (PUZ-M&SUZ)		35x1	50x1	60x1	71x1	100x1	125x1	140x1	—	—	—	50x2	60x2	71x2	100x2	125x2	50x3	60x3	71x3	50x4	60x4
	Distribution Pipe	—	—	—	—	—	—	—	—	—	—	MSDD-50TR2-E			MSDD-50WR2-E		MSDT-111R3-E			MSDF-111R2-E	

PCA-M KA SERIES

POWER INVERTER



Type				Inverter Heat Pump									
Indoor Unit				PCA-M35KA2	PCA-M50KA2	PCA-M60KA2	PCA-M71KA2	PCA-M100KA2	PCA-M100KA2	PCA-M125KA2	PCA-M125KA2	PCA-M140KA2	PCA-M140KA2
Outdoor Unit				PUZ-M35VKA2	PUZ-M50VKA2	PUZ-M60VKA2	PUZ-M71VKA2	PUZ-M100VKA2	PUZ-M100VKA2	PUZ-M125VKA2	PUZ-M125VKA2	PUZ-M140VKA2	PUZ-M140VKA2
Refrigerant ⁽¹⁾				R32									
Power Source				Outdoor power supply									
Supply				VKA-VHA:230/Single/50, YKA:400/Three/50									
Cooling	Capacity	Rated	kW	3.6	5.0	6.1	7.1	9.5	9.5	12.5	12.5	13.4	13.4
	Min-Max		kW	1.6 - 4.5	2.3 - 5.6	2.7 - 6.7	3.3 - 8.1	4.9 - 11.4	4.9 - 11.4	5.5 - 14.0	5.5 - 14.0	6.2 - 15.0	6.2 - 15.0
	Total Input	Rated	kW	0.829	1.250	1.521	1.829	2.375	2.375	3.846	3.846	3.941	3.941
	EER			4.34	4.00	4.01	3.88	4.00	4.00	3.25	3.25	3.40	3.40
	Design load		kW	3.6	5.0	6.1	7.1	9.5	9.5	—	—	—	—
	Annual electricity consumption ⁽²⁾		kWh/a	197	260	328	371	516	527	—	—	—	—
SEER ⁽⁴⁾				6.4	6.7	6.5	6.7	6.4	6.3	—	—	—	—
Energy efficiency class				A++	A++	A++	A++	A++	A++	—	—	—	—
Heating	Capacity	Rated	kW	4.1	5.5	7.0	8.0	11.2	11.2	14.0	14.0	16.0	16.0
	Min-Max		kW	1.6 - 5.2	2.5 - 6.6	2.8 - 8.2	3.5 - 10.2	4.5 - 14.0	4.5 - 14.0	5.0 - 16.0	5.0 - 16.0	5.7 - 18.0	5.7 - 18.0
	Total Input	Rated	kW	1.019	1.361	1.745	2.156	3.018	3.018	3.954	3.954	4.432	4.432
	COP			4.02	4.04	4.01	3.71	3.71	3.71	3.54	3.54	3.61	3.61
	Design load		kW	2.4	3.8	4.4	4.7	7.8	7.8	—	—	—	—
	Declared Capacity	at reference design temperature	kW	2.4 (-10°C)	3.8 (-10°C)	4.4 (-10°C)	4.7 (-10°C)	7.8 (-10°C)	7.8 (-10°C)	—	—	—	—
		at bivalent temperature	kW	2.4 (-10°C)	3.8 (-10°C)	4.4 (-10°C)	4.7 (-10°C)	7.8 (-10°C)	7.8 (-10°C)	—	—	—	—
		at operation limit temperature	kW	2.2 (-11°C)	3.7 (-11°C)	2.8 (-20°C)	3.4 (-20°C)	5.8 (-20°C)	5.8 (-20°C)	—	—	—	—
	Back up heating capacity		kW	0.0	0.0	0.0	0.0	0.0	0.0	—	—	—	—
	Annual electricity consumption ⁽²⁾		kWh/a	838	1266	1501	1567	2536	2537	—	—	—	—
SEER ⁽⁴⁾				4.0	4.2	4.1	4.2	4.3	4.3	—	—	—	—
Energy efficiency class				A+	A+	A+	A+	A+	A+	—	—	—	—
Operating Current(Max)				A	13.3	13.4	19.4	19.4	20.7	8.7	27.3	9.8	30.9
Indoor Unit	Input [cooling / Heating]	Rated	kW	0.04 / 0.04	0.05 / 0.05	0.06 / 0.06	0.06 / 0.06	0.09 / 0.09	0.09 / 0.09	0.11 / 0.11	0.11 / 0.11	0.14 / 0.14	0.14 / 0.14
	Operating Current(Max)		A	0.29	0.37	0.39	0.42	0.65	0.65	0.76	0.76	0.90	0.90
	Dimensions	H*W*D	mm	230-960-680			230-1280-680			230-1600-680			
	Weight		kg	25	26	32	32	37	37	38	38	40	40
	Air Volume (Lo-Mi2-Mi1-Hi)		m³/min	10-11-12-14	10-11-13-15	15-16-17-19	16-17-18-20	22-24-26-28	22-24-26-28	23-25-27-29	23-25-27-29	24-26-29-32	24-26-29-32
	Sound Level (Lo-Mi2-Mi1-Hi) (SPL)		dB(A)	31-33-36-39	32-34-37-40	33-35-37-40	35-37-39-41	37-39-41-43	37-39-41-43	39-41-43-45	39-41-43-45	41-43-45-48	41-43-45-48
	Sound Level (PWL)		dB(A)	60	60	60	62	63	63	65	65	68	68
	Dimensions	H*W*D	mm	630-809-300			630-809-300			630-809-300			
	Weight		kg	46	46	67	67	105	105	111	111	105	118
	Air Volume	Cooling	m³/min	45	45	55	55	110	110	120	120	120	120
Outdoor Unit	Air Volume	Heating	m³/min	45	45	55	55	110	110	120	120	120	120
	Sound Level (SPL)	Cooling	dB(A)	44	44	47	47	49	49	50	50	50	50
	Sound Level (SPL)	Heating	dB(A)	46	46	49	49	51	51	52	52	52	52
	Sound Level (PWL)	Cooling	dB(A)	65	65	67	67	69	69	70	70	70	70
	Operating Current(Max)		A	13	13	19	19	20	20	26.5	26.5	30	30
	Breaker Size		A	16	16	25	25	32	32	16	16	40	40
	Ext.Piping Diameter ⁽³⁾	Liquid/Gas	mm	6.35 / 12.7	6.35 / 12.7	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88
	Max.Length	Out-In	m	50	50	55	55	100	100	100	100	100	100
	Max.Height	Out-In	m	30	30	30	30	30	30	30	30	30	30
	Guaranteed Operating Range (Outdoor)	Cooling ⁽³⁾	°C	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46
Heating				°C	-11 ~ +21	-11 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21

*1 Refrigerant leakage contributes to climate change. Refrigerant with lower global warming potential (GWP) would contribute less to global warming than a refrigerant with higher GWP, if leaked to the atmosphere. This appliance contains a refrigerant fluid with a GWP equal to 550. This means that if 1 kg of this refrigerant fluid would be leaked to the atmosphere, the impact on global warming would be 550 times higher than 1 kg of CO₂ over a period of 100 years. Never try to interfere with the refrigerant circuit yourself or disassemble the product yourself and always ask a professional. The GWP of R32 is 675 in the IPCC 4th Assessment Report.

*2 Energy consumption based on standard test results. Actual energy consumption will depend on how the appliance is used and where it is located.

*3 Optional air protection guide is required where ambient temperature is lower than -5°C.

*4 SEER and SCOP are based on 2009/125/EC:Energy-related Products Directive and Regulation(EU) No206/2012.

*5 Joint pipe is required depending on installed refrigerant pipes, outdoor units and indoor units.

PCA-M KA SERIES

STANDARD INVERTER



Type			Inverter Heat Pump											
Indoor Unit			PCA-M35KA2	PCA-M50KA2	PCA-M60KA2	PCA-M71KA2	PCA-M100KA2	PCA-M100KA2	PCA-M125KA2	PCA-M125KA2	PCA-M140KA2	PCA-M140KA2		
Outdoor Unit			SUZ-M35VA	SUZ-M50VA	SUZ-M60VA	SUZ-M71VA	PUZ-M100VKA2	PUZ-M100VKA2	PUZ-M125VKA2	PUZ-M125VKA2	PUZ-M140VKA2	PUZ-M140VKA2		
Refrigerant ⁽¹⁾			R32											
Power Source			Outdoor power supply											
Supply			VA-VKA:230/Single/50, YKA:400/Three/50											
Cooling	Capacity	Rated	kW	3.6	5.0	6.1	7.1	9.5	9.5	12.1	12.1	13.4	13.4	
		Min-Max	kW	0.8 - 3.9	1.5 - 5.6	1.6 - 6.3	2.2 - 8.1	4.0 - 10.6	4.0 - 10.6	5.7 - 13.0	5.7 - 13.0	5.7 - 14.1	5.7 - 14.1	
	Total Input	Rated	kW	0.900	1.515	1.648	1.972	2.941	2.941	4.019	4.019	5.360	5.360	
	EER			4.00	3.30	3.70	3.60	3.23	3.23	3.01	3.01	2.50	2.50	
	Design load		kW	3.6	5.0	6.1	7.1	9.5	9.5	—	—	—	—	
	Annual electricity consumption ⁽²⁾		kWh/a	198	291	333	381	553	553	—	—	—	—	
	SEER ⁽⁴⁾			6.3	6.0	6.4	6.5	6.0	6.0	—	—	—	—	
Energy efficiency class			A++	A+	A++	A++	A+	A+	—	—	—	—		
Heating	Capacity	Rated	kW	4.1	6.0	7.0	8.0	11.2	11.2	13.5	13.5	15.0	15.0	
		Min-Max	kW	1.0 - 5.0	1.5 - 7.2	1.6 - 8.0	2.0 - 10.2	2.8 - 12.5	2.8 - 12.5	4.1 - 15.0	4.1 - 15.0	4.2 - 15.8	4.2 - 15.8	
	Total Input	Rated	kW	1.025	1.617	1.750	2.216	3.284	3.284	3.958	3.958	4.285	4.285	
	COP			4.00	3.71	4.00	3.61	3.41	3.41	3.41	3.41	3.50	3.50	
	Design load		kW	2.6	4.3	4.6	5.8	8.0	8.0	—	—	—	—	
	Declared Capacity	at reference design temperature	kW	2.3 (-10°C)	3.8 (-10°C)	4.1 (-10°C)	5.2 (-10°C)	6.0 (-10°C)	6.0 (-10°C)	—	—	—	—	
		at bivalent temperature	kW	2.3 (-7°C)	3.8 (-7°C)	4.1 (-7°C)	5.2 (-7°C)	7.0 (-7°C)	7.0 (-7°C)	—	—	—	—	
		at operation limit temperature	kW	2.3 (-10°C)	3.8 (-10°C)	4.1 (-10°C)	5.2 (-10°C)	4.5 (-15°C)	4.5 (-15°C)	—	—	—	—	
	Back up heating capacity		kW	0.3	0.5	0.5	0.6	2.0	2.0	—	—	—	—	
	Annual electricity consumption ⁽²⁾		kWh/a	910	1458	1558	1974	2729	2729	—	—	—	—	
SCOP ⁽⁴⁾			4.0	4.1	4.1	4.1	4.1	4.1	—	—	—	—		
Energy efficiency class			A+	A+	A+	A+	A+	A+	—	—	—	—		
Operating Current(Max)			A	8.8	13.9	15.2	15.2	20.7	12.2	27.3	12.3	30.9	12.4	
Indoor Unit	Input [cooling / Heating]	Rated	kW	0.04 / 0.04	0.05 / 0.05	0.06 / 0.06	0.06 / 0.06	0.09 / 0.09	0.09 / 0.09	0.11 / 0.11	0.11 / 0.11	0.14 / 0.14	0.14 / 0.14	
	Operating Current(Max)		A	0.29	0.37	0.39	0.42	0.65	0.65	0.76	0.76	0.90	0.90	
	Dimensions	H*W*D	mm	230-960-680			230-1280-680			230-1600-680				
	Weight		kg	25	26	32	32	37	37	38	38	40	40	
	Air Volume (Lo-Mi2-Mi1-Hi)		m³/min	10-11-12-14	10-11-13-15	15-16-17-19	16-17-18-20	22-24-26-28	22-24-26-28	23-25-27-29	23-25-27-29	24-26-29-32	24-26-29-32	
	Sound Level (Lo-Mi2-Mi1-Hi) (SPL)		dB(A)	31-33-36-39	32-34-37-40	33-35-37-40	35-37-39-41	37-39-41-43	37-39-41-43	39-41-43-45	39-41-43-45	41-43-45-48	41-43-45-48	
	Sound Level (PWL)		dB(A)	60	60	60	62	63	63	65	65	68	68	
	Dimensions	H*W*D	mm	550-800-285			714-800-285			880-840-330				
	Weight		kg	35	41	54	55	76	78	84	85	84	85	
	Air Volume	Cooling	m³/min	34.3	45.8	50.1	50.1	79	79	86	86	86	86	
Outdoor Unit	Air Volume	Heating	m³/min	32.7	43.7	50.1	50.1	79	79	92	92	92	92	
	Sound Level (SPL)	Cooling	dB(A)	48	48	49	49	51	51	54	54	55	55	
		Heating	dB(A)	48	49	51	51	54	54	56	56	57	57	
	Sound Level (PWL)	Cooling	dB(A)	59	64	65	66	70	70	72	72	73	73	
		Heating	dB(A)	59	64	65	66	70	70	72	72	73	73	
	Operating Current(Max)		A	8.5	13.5	14.8	14.8	20	11.5	26.5	11.5	30	11.5	
	Breaker Size		A	10	20	20	20	32	16	32	16	40	16	
	Ext.Piping	Diameter ⁽³⁾	Liquid/Gas	mm	6.35 / 9.52	6.35 / 12.7	6.35 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88
		Max.Length	Out-In	m	20	30	30	30	55	55	65	65	65	65
		Max.Height	Out-In	m	12	30	30	30	30	30	30	30	30	30
Guaranteed Operating Range (Outdoor)		Cooling ⁽³⁾	°C	-10 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46
	Heating	°C	-10 ~ +24	-10 ~ +24	-10 ~ +24	-10 ~ +24	-15 ~ +21	-15 ~ +21	-15 ~ +21	-15 ~ +21	-15 ~ +21	-15 ~ +21	-15 ~ +21	

SERIES SELECTION

Power Inverter Series



Indoor Unit

R32
R410A



PCA-M35/50/60/71/100/125/140KA2

Outdoor Unit

R410A

For Single



PUHZ-ZRP35/50 PUHZ-ZRP60/71 PUHZ-ZRP100/125/140

R410A

For Multi
(Twin/Triple/Quadruple)



PUHZ-ZRP100/125/140/200/250

Remote Controller



Optional



Optional



Optional



Optional



Optional

PCA-M KA Indoor Unit Combinations Indoor unit combinations shown below are possible.

Indoor Unit Combination		Outdoor Unit Capacity																			
		For Single									For Twin						For Triple			For Quadruple	
		35	50	60	71	100	125	140	200	250	71	100	125	140	200	250	140	200	250	200	250
Power Inverter (PUHZ-ZRP)		35x1	50x1	60x1	71x1	100x1	125x1	140x1	—	—	35x2	50x2	60x2	71x2	100x2	125x2	50x3	60x3	71x3	50x4	60x4
	Distribution Pipe	—	—	—	—	—	—	—	—	—	MSDD-50TR-E			MSDD-50WR-E		MSDT-111R-E			MSDF-1111R-E		

SERIES SELECTION

Standard Inverter Series



Indoor Unit

R32
R410A



PCA-M35/50/60/71/100/125/140KA2

Outdoor Unit

R410A

For Single



SUZ-KA35 SUZ-KA50/60/71 PUHZ-P100/125/140

R410A

For Multi
(Twin/Triple/Quadruple)



PUHZ-P100/125/140 PUHZ-P200/250

Remote Controller



Optional



Optional



Optional



Optional



Optional

PCA-M KA Indoor Unit Combinations Indoor unit combinations shown below are possible.

Indoor Unit Combination		Outdoor Unit Capacity																			
		For Single									For Twin						For Triple			For Quadruple	
		35	50	60	71	100	125	140	200	250	71	100	125	140	200	250	140	200	250	200	250
Standard Inverter (PUHZ-P&SUZ)		35x1	50x1	60x1	71x1	100x1	125x1	140x1	—	—	—	50x2	60x2	71x2	100x2	125x2	50x3	60x3	71x3	50x4	60x4
	Distribution Pipe	—	—	—	—	—	—	—	—	—	MSDD-50TR-E			MSDD-50WR-F		MSDT-111R-E			MSDF-1111R-F		

PCA-M KA SERIES

POWER INVERTER



Type			Inverter Heat Pump										
Indoor Unit			PCA-M35KA2	PCA-M50KA2	PCA-M60KA2	PCA-M71KA2	PCA-M100KA2	PCA-M100KA2	PCA-M125KA2	PCA-M125KA2	PCA-M140KA2	PCA-M140KA2	
Outdoor Unit			PUHZ-ZRP35KA2	PUHZ-ZRP50KA2	PUHZ-ZRP60VHA2	PUHZ-ZRP71VHA2	PUHZ-ZRP100KA3	PUHZ-ZRP100KA3	PUHZ-ZRP125KA3	PUHZ-ZRP125KA3	PUHZ-ZRP140KA3	PUHZ-ZRP140KA3	
Refrigerant ⁽¹⁾			R410A										
Power Supply			Outdoor power supply										
Cooling			VKA-VHA-230/Single/50, YKA-400/Three/50										
	Source	Outdoor(V/Phase/Hz)											
	Capacity	Rated	kW	3.6	5.0	6.1	7.1	9.5	9.5	12.5	12.5	13.4	13.4
		Min-Max	kW	1.6 - 4.5	2.3 - 5.6	2.7 - 6.7	3.3 - 8.1	4.9 - 11.4	4.9 - 11.4	5.5 - 14.0	5.5 - 14.0	6.2 - 15.0	6.2 - 15.0
	Total Input	Rated	kW	0.857	1.351	1.694	1.821	2.417	2.435	3.980	3.980	3.952	3.952
	EER			4.19	3.73	3.67	3.90	3.93	3.90	3.14	3.14	3.39	3.39
	Design load		kW	3.6	5.0	6.1	7.1	9.5	9.5	—	—	—	—
	Annual electricity consumption ⁽²⁾		kWh/a	202	282	340	367	542	553	—	—	—	—
	SEER ⁽⁴⁾			6.2	6.1	6.2	6.7	6.1	6.0	—	—	—	—
		Energy efficiency class		A++	A++	A++	A++	A++	A+	—	—	—	—
	Heating	Capacity	Rated	kW	4.1	5.5	7.0	8.0	11.2	11.2	14.0	14.0	16.0
		Min-Max	kW	1.6 - 5.2	2.5 - 6.6	2.8 - 8.2	3.5 - 10.2	4.5 - 14.0	4.5 - 14.0	5.0 - 16.0	5.0 - 16.0	5.7 - 18.0	5.7 - 18.0
Total Input		Rated	kW	1.019	1.450	1.930	2.197	3.043	3.043	3.804	3.804	4.571	4.571
COP				4.02	3.79	3.63	3.64	3.68	3.68	3.68	3.68	3.50	3.50
Design load			kW	2.4	3.8	4.4	4.7	7.8	7.8	—	—	—	—
Declared Capacity		at reference design temperature	kW	2.4 (-10°C)	3.8 (-10°C)	4.4 (-10°C)	4.7 (-10°C)	7.8 (-10°C)	7.8 (-10°C)	—	—	—	—
		at bivalent temperature	kW	2.4 (-10°C)	3.8 (-10°C)	4.4 (-10°C)	4.7 (-10°C)	7.8 (-10°C)	7.8 (-10°C)	—	—	—	—
		at operation limit temperature	kW	2.2 (-11°C)	3.7 (-11°C)	2.8 (-20°C)	3.5 (-20°C)	5.8 (-20°C)	5.8 (-20°C)	—	—	—	—
Back up heating capacity			kW	0.0	0.0	0.0	0.0	0.0	0.0	—	—	—	—
Annual electricity consumption ⁽²⁾			kWh/a	817	1259	1461	1522	2784	2785	—	—	—	—
SCOP ⁽⁴⁾			4.1	4.2	4.2	4.3	3.9	3.9	—	—	—	—	
	Energy efficiency class		A+	A+	A+	A+	A	A	—	—	—	—	
Operating Current(Max)			A	13.3	13.4	19.4	19.4	27.2	8.7	27.3	10.3	28.9	13.9
Indoor Unit	Input (cooling / Heating)	Rated	kW	0.04 / 0.04	0.05 / 0.05	0.06 / 0.06	0.06 / 0.06	0.09 / 0.09	0.09 / 0.09	0.11 / 0.11	0.11 / 0.11	0.14 / 0.14	0.14 / 0.14
	Operating Current(Max)		A	0.29	0.37	0.39	0.42	0.65	0.65	0.76	0.76	0.90	0.90
	Dimensions	H*W*D	mm	230-960-680			230-1280-680			230-1600-680			
	Weight		kg	25	26	32	32	37	37	38	38	40	40
	Air Volume (Lo-Mi2-Mi1-Hi)		m³/min	10-11-12-14	10-11-13-15	15-16-17-19	16-17-18-20	22-24-26-28	22-24-26-28	23-25-27-29	23-25-27-29	24-26-29-32	24-26-29-32
	Sound Level (Lo-Mi2-Mi1-Hi) (SPL)		dB(A)	31-33-36-39	32-34-37-40	33-35-37-40	35-37-39-41	37-39-41-43	37-39-41-43	39-41-43-45	39-41-43-45	41-43-45-48	41-43-45-48
	Sound Level (PWL)		dB(A)	60	60	60	62	63	63	65	65	68	68
	Dimensions	H*W*D	mm	630-809-300	630-809-300	943-950-330(+30)	943-950-330(+25)	1338-1050-330(+40)	1338-1050-330(+40)	1338-1050-330(+40)	1338-1050-330(+40)	1338-1050-330(+40)	1338-1050-330(+40)
	Weight		kg	43	46	70	70	116	123	116	125	118	131
	Air Volume	Cooling	m³/min	45	45	55	55	110	110	120	120	120	120
Outdoor Unit		Heating	m³/min	45	45	55	55	110	110	120	120	120	120
	Sound Level (SPL)	Cooling	dB(A)	44	44	47	47	49	49	50	50	50	50
		Heating	dB(A)	46	46	48	48	51	51	52	52	52	52
	Sound Level (PWL)	Cooling	dB(A)	65	65	67	67	69	69	70	70	70	70
		Heating	dB(A)	66	66	68	68	71	71	72	72	72	72
	Operating Current(Max)		A	13	13	19	19	26.5	8	26.5	9.5	28	13
	Breaker Size		A	16	16	25	25	32	16	32	16	40	16
	Ext.Piping	Diameter ⁽⁵⁾	Liquid/Gas	mm	6.35 / 12.7	6.35 / 12.7	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88
		Max.Length	Out-In	m	50	50	50	50	75	75	75	75	75
	Max.Height	Out-In	m	30	30	30	30	30	30	30	30	30	30
Guaranteed Operating Range (Outdoor)			Cooling ⁽³⁾	°C	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	
			Heating	°C	-11 ~ +21	-11 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21	-20 ~ +21	

*1 Refrigerant leakage contributes to climate change. Refrigerant with lower global warming potential (GWP) would contribute less to global warming than a refrigerant with higher GWP, if leaked to the atmosphere. This appliance contains a refrigerant fluid with a GWP equal to 550. This means that if 1 kg of this refrigerant fluid would be leaked to the atmosphere, the impact on global warming would be 550 times higher than 1 kg of CO₂ over a period of 100 years. Never try to interfere with the refrigerant circuit yourself or disassemble the product yourself and always ask a professional. The GWP of R32 is 675 in the IPCC 4th Assessment Report.

*2 Energy consumption based on standard test results. Actual energy consumption will depend on how the appliance is used and where it is located.

*3 Optional air protection guide is required where ambient temperature is lower than -5°C.

*4 SEER and SCOP are based on 2009/125/EC:Energy-related Products Directive and Regulation(EU) No206/2012.

*5 Joint pipe is required depending on installed refrigerant pipes, outdoor units and indoor units.

PCA-M KA SERIES

STANDARD INVERTER



Type			Inverter Heat Pump										
Indoor Unit			PCA-M35KA2	PCA-M50KA2	PCA-M60KA2	PCA-M71KA2	PCA-M100KA2	PCA-M100KA2	PCA-M125KA2	PCA-M125KA2	PCA-M140KA2	PCA-M140KA2	
Outdoor Unit			SUZ-KA35VA6	SUZ-KA50VA6	SUZ-KA60VA6	SUZ-KA71VA6	PUHZ-P100VA	PUHZ-P100YA	PUHZ-P125VA	PUHZ-P125YA	PUHZ-P140VA	PUHZ-P140YA	
Refrigerant ⁽¹⁾			R410A										
Power Supply Cooling	Source Outdoor(V/Phase/Hz)		Outdoor power supply VA·VKA:230/Single/50, YKA:400/Three/50										
	Capacity	Rated	kW	3.6	5.0	5.7	7.1	9.4	12.1	12.1	13.6	13.6	
		Min-Max	kW	1.4 - 3.9	2.3 - 5.6	2.3 - 6.3	2.8 - 8.1	3.7 - 10.6	3.7 - 10.6	5.6 - 13.0	5.6 - 13.0	5.8 - 14.1	5.8 - 14.1
	Total Input	Rated	kW	1.050	1.547	1.722	2.057	3.051	3.051	4.245	4.245	5.643	5.643
	EER			3.43	3.23	3.31	3.45	3.08	3.08	2.85	2.85	2.41	2.41
	Design load		kW	3.6	5.0	5.7	7.1	9.4	9.4	—	—	—	—
	Annual electricity consumption ⁽²⁾		kWh/a	209	299	325	408	584	584	—	—	—	—
	SEER ⁽⁴⁾			6.0	5.8	6.1	6.0	5.6	5.6	—	—	—	—
		Energy efficiency class		A+	A+	A++	A+	A+	A+	—	—	—	—
	Heating	Capacity	Rated	kW	4.1	5.5	6.9	7.9	11.2	11.2	13.5	13.5	15.0
		Min-Max	kW	1.7 - 5.0	1.7 - 6.6	2.5 - 8.0	2.6 - 10.2	2.8 - 12.5	2.8 - 12.5	4.8 - 15.0	4.8 - 15.0	4.9 - 15.8	4.9 - 15.8
Total Input		Rated	kW	1.051	1.519	1.911	2.182	3.373	3.373	4.066	4.066	4.477	4.477
COP				3.90	3.62	3.61	3.62	3.32	3.32	3.32	3.32	3.35	3.35
Design load			kW	2.6	4.0	4.8	5.8	8.0	8.0	—	—	—	—
Declared Capacity		at reference design temperature	kW	2.3 (-10°C)	3.6 (-10°C)	4.0 (-10°C)	5.2 (-10°C)	6.0 (-10°C)	6.0 (-10°C)	—	—	—	—
		at bivalent temperature	kW	2.3 (-7°C)	3.6 (-7°C)	4.3 (-7°C)	5.2 (-7°C)	7.0 (-7°C)	7.0 (-7°C)	—	—	—	—
		at operation limit temperature	kW	2.3 (-10°C)	3.6 (-10°C)	4.0 (-10°C)	5.2 (-10°C)	4.5 (-15°C)	4.5 (-15°C)	—	—	—	—
Back up heating capacity			kW	0.3	0.4	0.8	0.6	2.0	2.0	—	—	—	—
Annual electricity consumption ⁽²⁾			kWh/a	886	1388	1680	2029	2729	2729	—	—	—	—
SCOP ⁽⁴⁾			4.1	4.0	4.0	4.0	4.1	4.1	—	—	—	—	
	Energy efficiency class		A+	A+	A+	A+	A+	A+	—	—	—	—	
Operating Current(Max)			kW	8.5	12.4	14.4	16.5	20.7	12.2	27.3	12.3	30.9	12.4
Indoor Unit	Input [cooling / Heating]	Rated	A	0.04 / 0.04	0.05 / 0.05	0.06 / 0.06	0.06 / 0.06	0.09 / 0.09	0.09 / 0.09	0.11 / 0.11	0.11 / 0.11	0.14 / 0.14	0.14 / 0.14
	Operating Current(Max)		A	0.29	0.37	0.39	0.42	0.65	0.65	0.76	0.76	0.90	0.90
	Dimensions	H*W*D	mm	230-960-680			230-1280-680			230-1600-680			
	Weight		kg	25	26	32	32	37	37	38	38	40	40
	Air Volume (Lo-Mi2-Mi1-Hi)		m³/min	10-11-12-14	10-11-13-15	15-16-17-19	16-17-18-20	22-24-26-28	22-24-26-28	23-25-27-29	23-25-27-29	24-26-29-32	24-26-29-32
	Sound Level (Lo-Mi2-Mi1-Hi) (SPL)		dB(A)	31-33-36-39	32-34-37-40	33-35-37-40	35-37-39-41	37-39-41-43	37-39-41-43	39-41-43-45	39-41-43-45	41-43-45-48	41-43-45-48
	Sound Level (PWL)		dB(A)	60	60	60	62	63	63	65	65	68	68
	Dimensions	H*W*D	mm	550-800-285	880-840-330	880-840-330	880-840-330	981-1050-330	981-1050-330	981-1050-330	981-1050-330	981-1050-330	981-1050-330
	Weight		kg	35	54	50	53	76	78	84	85	84	85
	Air Volume	Cooling	m³/min	36.3	44.6	40.9	50.1	79	79	86	86	86	86
Outdoor Unit	Heating	m³/min	34.8	44.6	49.2	48.2	79	79	92	92	92	92	
		Sound Level (SPL)	Cooling	dB(A)	49	52	55	55	51	51	54	54	56
	Heating	dB(A)	50	52	55	55	54	54	56	56	57	57	
		Sound Level (PWL)	Cooling	dB(A)	62	65	65	69	70	70	72	72	75
	Operating Current(Max)		A	8.2	12	14	16.1	20	11.5	26.5	11.5	30	11.5
	Breaker Size		A	10	20	20	20	32	16	32	16	40	16
	Ext.Piping	Diameter ⁽³⁾	Liquid/Gas	mm	6.35 / 9.52	6.35 / 12.7	6.35 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88	9.52 / 15.88
	Max.Length	Out-In	m	20	30	30	30	50	50	50	50	50	
	Max.Height	Out-In	m	12	30	30	30	30	30	30	30	30	
	Guaranteed Operating Range (Outdoor)		Cooling ⁽²⁰⁾	°C	-10 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46	-15 ~ +46
Heating			°C	-10 ~ +24	-10 ~ +24	-10 ~ +24	-10 ~ +24	-15 ~ +21	-15 ~ +21	-15 ~ +21	-15 ~ +21	-15 ~ +21	-15 ~ +21